



## In-house Trainings

tailored seminars  
in your own company

Dates

agreed individually



Topic	<b>in-house trainings</b> tailored seminars in your own company
Participants	max. 12 persons
Duration	2 days (10 to 12 hrs. in total)
Price	€ 2,900.00 plus VAT plus travel cost, travel time and expenses
Trainers	Michael Zelinger or Roman Kaschitz
Target group	<ul style="list-style-type: none"><li>• boxmaking companies</li><li>• converters of corrugated board</li><li>• qualified employees of the diecutting and gluing department</li><li>• employees of the construction and CAD department</li><li>• quality controllers</li><li>• buyers</li></ul>

## Schedule

first day – theory

1. fixing contents and objectives of the training together with the customer
2. CITO presentation “diecutting technology”

second day – practice

3. intensive training of the employees on the machines

## Content

The contents of the in-house trainings are individually adjusted to the demands and preferences of the customer. Following are examples for possible contents of an in-house training:

### Theory

- differences between cardboard and litho-laminated corrugated material
- different material qualities of cardboard and litho-laminated corrugated material
- treatment of offset printing and coatings
- influence of offset printing and coatings
- diecutters and their individual ways of working
- basics on cutting dies and creasing matrix
- purpose of cutting pressure compensation rules
- function and duty of ejection rubber
- calculation of the perfect creasing parameters – an interaction between creasing rule height, channel depth and channel width for cardboard and litho-laminated corrugated material
- determination of the correct cutting pressure
- optimum make-ready
- ejection rubber – the speed factor
- proper setting of nicks
- different types of stripping techniques
- outlook to packaging machines and their velocities
- commercial part: cost awareness

### Practice

According to the jobs prepared by you the difficulties are analyzed. The knowledge acquired in the theoretical part is implemented in the practical part.

## General Terms of Business (In-house Trainings)

All offers by CITO listed are exclusively carried out on the basis of the following general terms of business. With your booking of an in-house training you accept these terms.

You will get a binding confirmation as well as the invoice for the in-house training immediately after your booking. The invoice is due until 8 days before the beginning of the training. Your data are saved with us for internal purposes under consideration of the data protection terms.

Cancellations by participants up to two weeks before the beginning of a training are free of charge; respectively 100 % of the training fees are refunded. In case of cancellations up to one day before the beginning of the training 50 % of the training fees are refunded. In case of cancellations on the same day no refund of the training fees is made. 100 % of travelling costs incurred by CITO are charged. CITO reserves the right to cancel the particular training up to two weeks before the beginning of the training respectively to postpone it, especially in case of the occurrence of incidents which make it unacceptable for CITO under qualitative, technical and economical aspects to provide the service. You will be informed about that without delay. Any further claims are excluded.

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